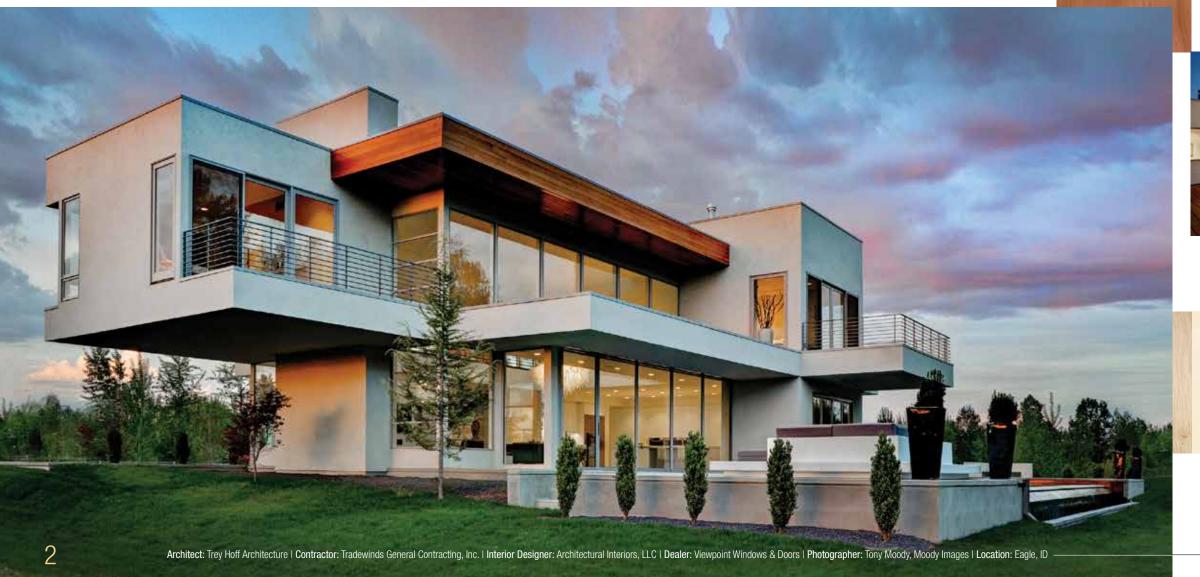


BEAUTIFULLY MADE MEETS

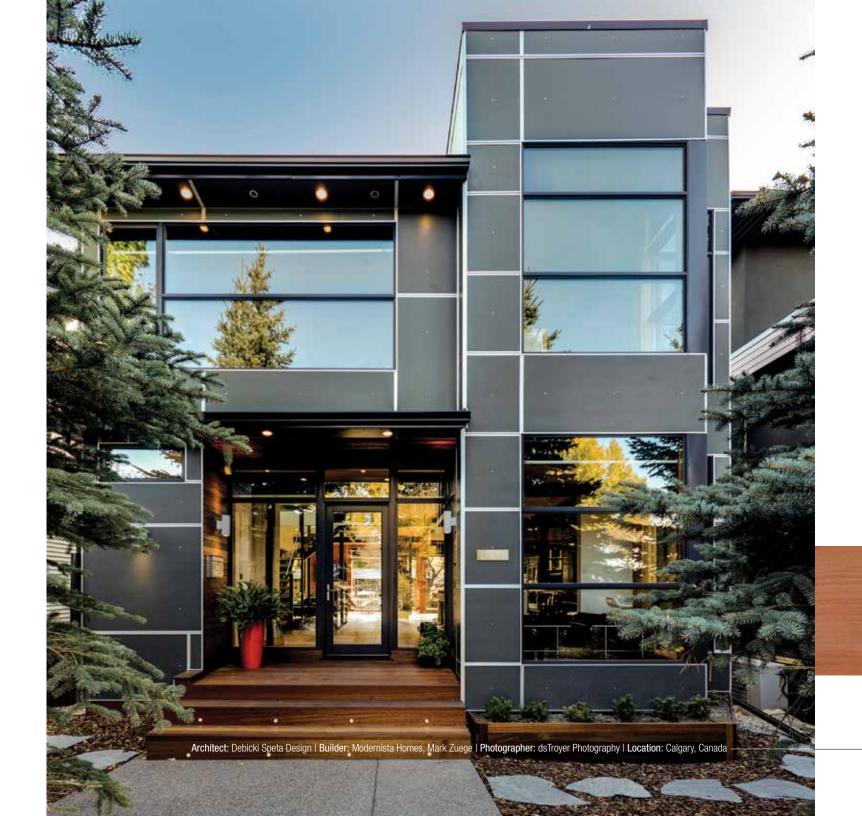






BEAUTIFULLY BOLD AND MODERN.

The demands of contemporary design are not for the weak of craftsmanship. When the goal is to stir the senses with a unifying aesthetic, your windows and doors can only come from those who know how to build uncompromising strength into contemporary forms. The results are stunning. The elements become part of the whole. The view is unconfined. The spaces are open. The home is a sanctuary. Take a moment to relax and turn the pages as images of what is possible open up to you.



SOMETIMES, THINGS JUST COME TOGETHER PERFECTLY.



Fate, destiny, visionary planning? Whatever the reason, Sierra Pacific windows and doors are singularly well suited to the integrations of space, surroundings and comfort in contemporary design. From our architectural wall systems to our specialty windows and doors, there is a focus on more light, less window and a clean, squared line.





Over 125 years of window experience teaches you something about making glass expansive. It requires smart structural options, diminutive mulling and high-performance glazing, all tested for uncompromising structural integrity. At Sierra Pacific, floor-to-ceiling glass isn't an ideal, it's a starting point.





THERE IS ONLY ONE VIEW: UNOBSTRUCTED.



Straight lines, narrow stiles and rails and corner beads are hallmarks of many of our specialty windows and doors, made possible by superior glass and structural reinforcements that you'll never see. When your goal is to let the outdoors in, to let those inside feel just as much a part of the outside, you want windows that disappear with the grace of the morning mist as it burns away to day.





MORE THAN A WINDOW, A STRUCTURAL BUILDING MATERIAL.



To an already impressive collection of contemporary window and door options, we proudly add our Architectural Wall Systems. By using structural, laminated wood beams, these engineered wall systems don't just look beautiful, they become load-bearing, which means the vistas you can create become truly remarkable, blurring the line further between the interior and its surrounding environment.

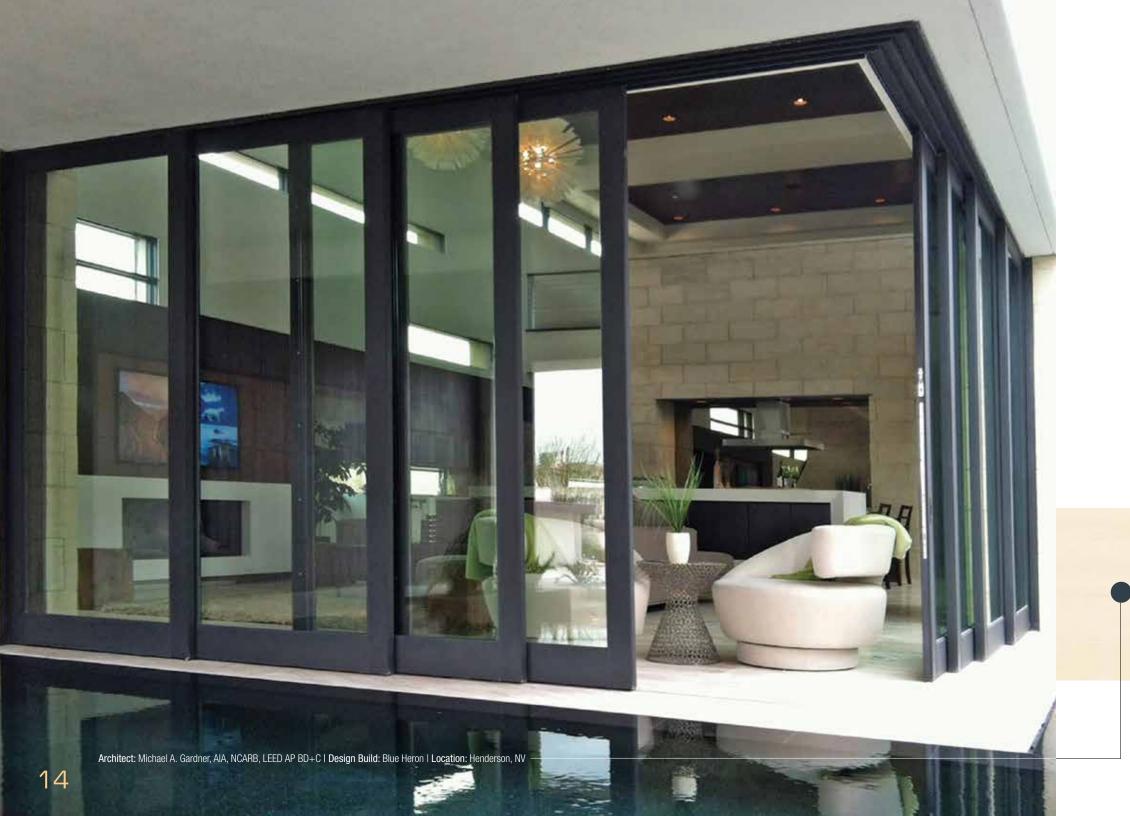




ANYTHING A WALL CAN DO, WE CAN DO BETTER.



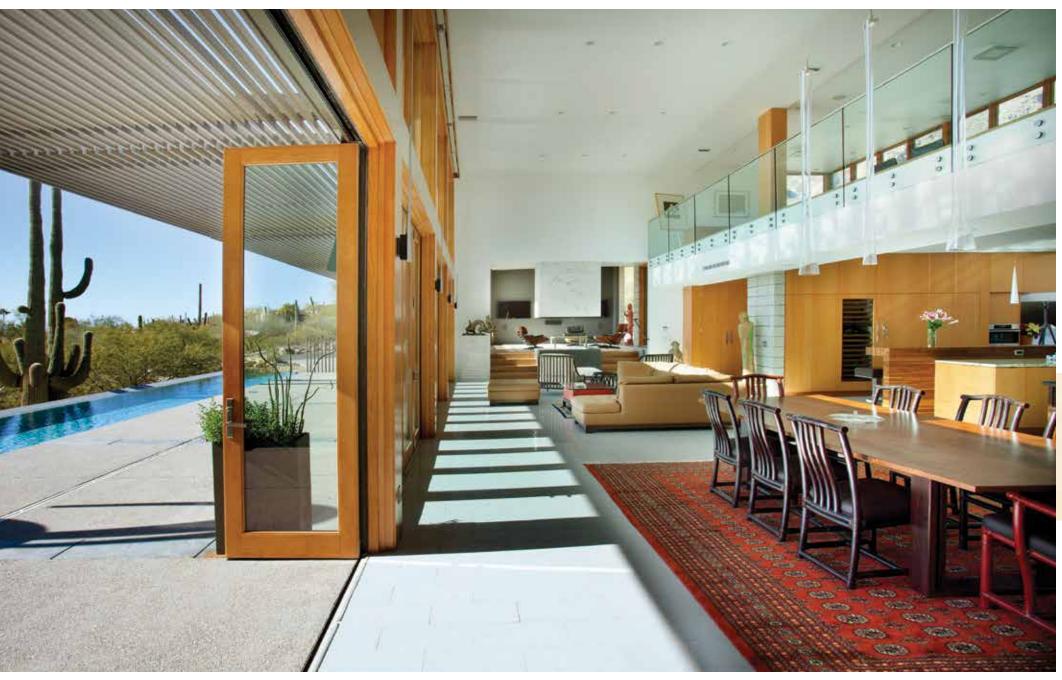
Our specialty doors and windows are designed to take contemporary design to any level it wants, turning walls into moving masterpieces. Bi-fold designs fold effortlessly to stack against either side of their expansive openings with an access panel to allow passage without moving the entire system. Multi-slide windows and doors can be designed just as wide, with panels that glide completely into the wall. And for truly maximized space, our lift & slide door systems feature state-of-the-art rollers with hardware that lifts the panels for easy gliding, then lowers them to lock in place for extraordinary weather resistance.



WHY CUT CORNERS WHEN YOU CAN EMBRACE THEM?



Improvements in glass performance and structural innovations have completely changed the way we approach 90° corners. Here our multi-slide and bi-fold specialty doors and windows shine by widening the limits of what's possible, and letting in more light, more city skylines, more forested hills, shorelines and mountains. In fact, corner window configurations are such an important part of contemporary sensibilities, we've spent considerable time and resources designing ours to reduce mass and double the view.



STRAIGHT, ELEGANT LINES EXTEND TO A HANDLE.

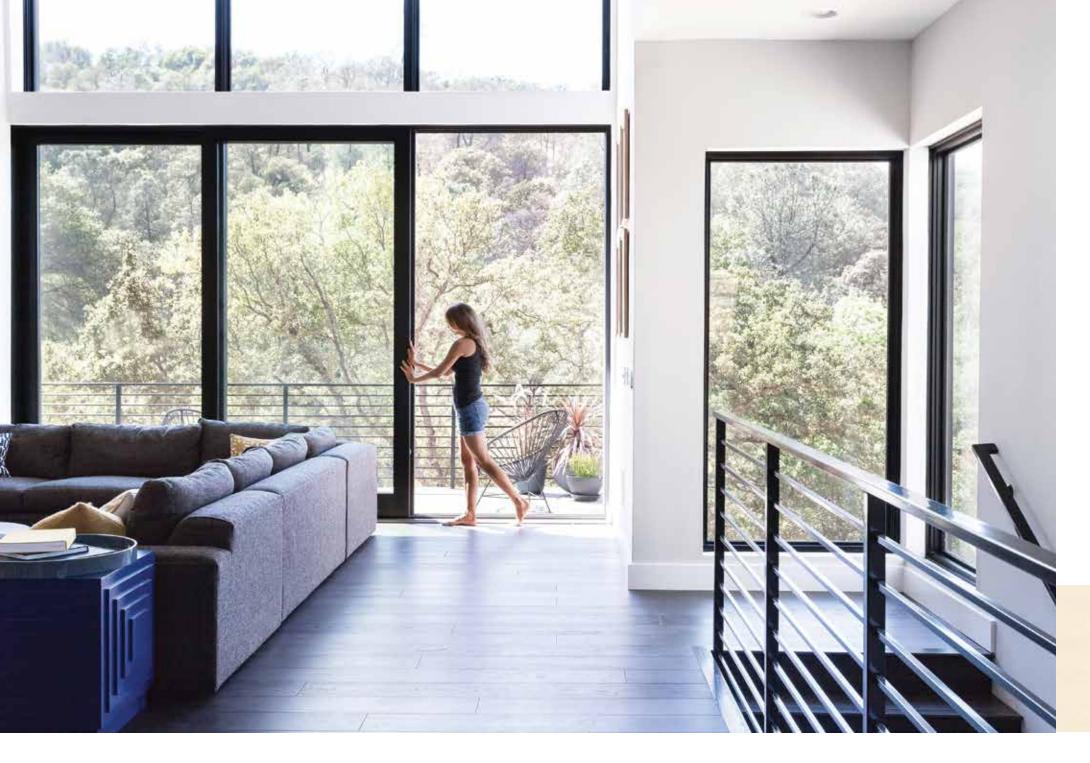


From our Dallas Series contemporary handle set to the flush handles of our multi-slide doors and windows, we've created hidden hardware and locking mechanisms that allow clean, minimal lines to be the only visible feature of our doors and windows. Many hardware offerings are forged in solid bronze or brass with your choice of beautiful finishes.





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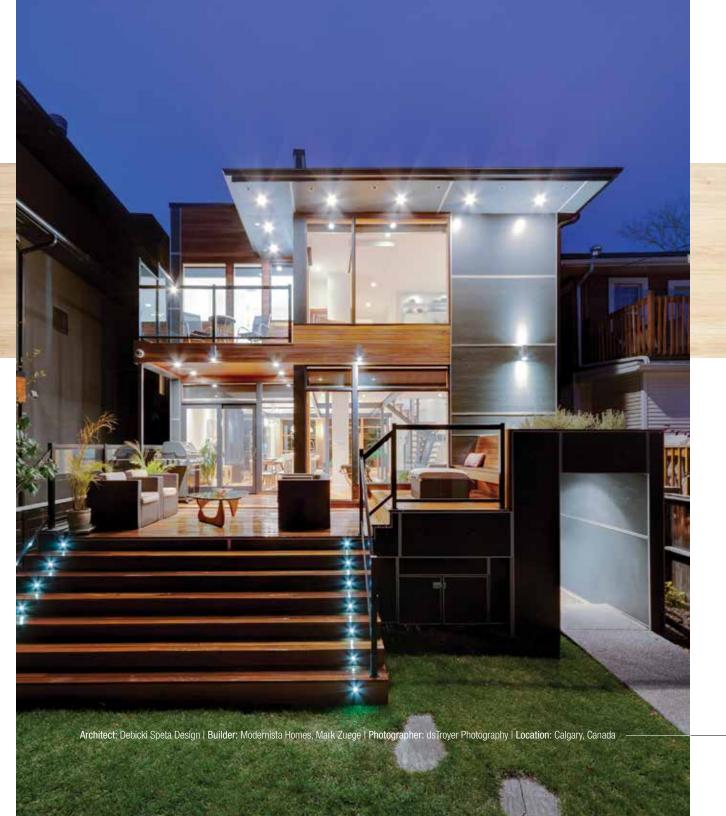
PERFECT MATCH, OR PERFECT DISAPPEARING ACT.



The natural beauty of an all-wood interior; the remarkable toughness of an aluminum clad exterior; both offer nearly limitless choices in color and finish that will turn your windows into a stunning contemporary complement, or an invisible nod to your aesthetic. To make sure your perfect choice remains that way, our wood interiors are protected with rainforest-proven CoreGuard™ wood treatment, and our aluminum cladding is powder coated with exceptional hardness and scratch resistance.



BEFORE



NOT ALL "AFTERS" ARE CREATED EQUAL.



Windows and doors are a commanding part of a contemporary remodel. Make more light and more views appear, make architectural and structural obstructions disappear. From our Transcend replacement windows and doors to our new-build styles of casement, awning and sliding panels, Sierra Pacific has developed nearly limitless opportunities to see beyond what's right in front of you.





"RUSTIC CONTEMPORARY," "MOUNTAIN MODERN," PHENOMENAL DESIGN GOES BY MANY NAMES.



One of the hottest architectural trends is a marriage of rugged charm with the wide-open elegance of contemporary design. Here we see simple colors and materials, some reclaimed, with natural architectural elements freely exposed. It's a perfect environment for our large windows and doors designed to disappear from sight, all while enhancing some exquisite views.





AN ARCHITECTURAL APPROACH THAT TURNS OUTSIDE IN.

Among other things, Rustic Contemporary design involves finding new ways to invite the free-flowing beauty of the outside environment inside. This aesthetic fits extraordinarily well with the attributes of Sierra Pacific windows and doors. Whether you need the larger glass area of our lift and slide system, or a fresh look at the outdoors with one of our pocketing multi-slide windows, get ready to have your insides stirred.

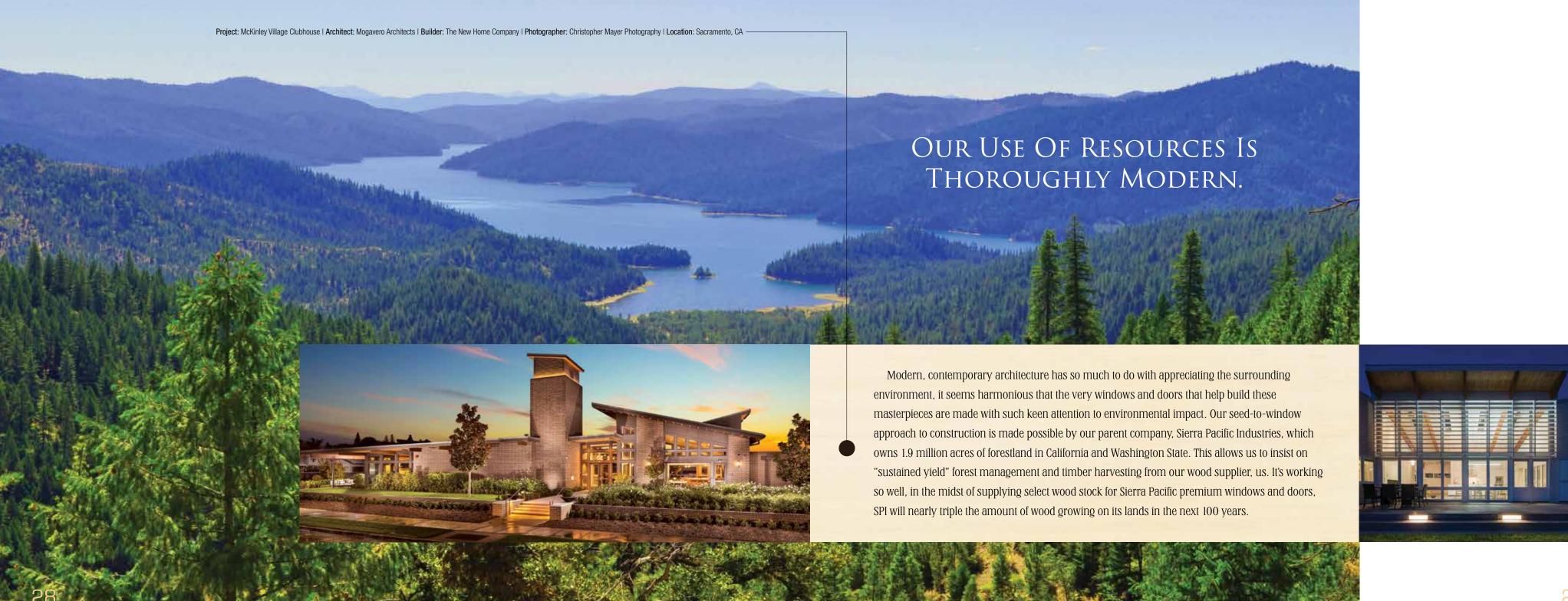


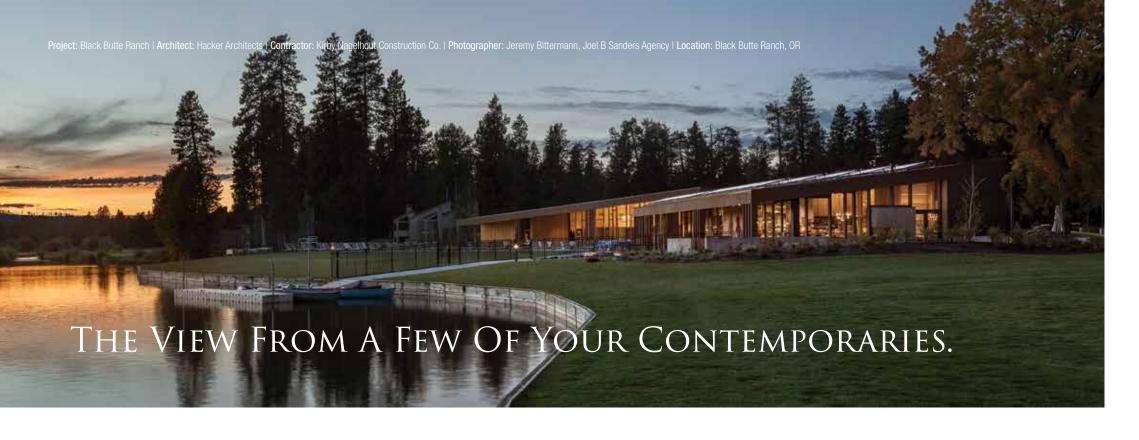




Whether you're doing a contemporary remodel of a home or office, or giving a new restaurant a special contemporary vibe to serve its guests, Sierra Pacific has in its lineup, or will custom create, exactly what you need to achieve any vision with sleek, natural beauty. To help, our Architectural Services Group offers support from submittal to close-out phase, and our national network of **Architectural Consultants** can team up directly with architects and builders from design to specification. Consultants work collaboratively to deliver everything from CAD details and 3D REVIT® models to engineering consultation for load bearing wall systems.









"With contemporary structures, design intent is often about pushing the limits of view corridors and openings and subsequently, glazing sizes. Sierra Pacific was able, and more importantly, willing to meet those demands and offer out-of-the-box thinking for their product delivery. This was critical, because nobody wants to hear the word 'no' when designing a project they believe in!"



"The style and construction of Sierra Pacific windows and doors allow me to integrate their products into my modern home designs, which demand large openings, clean lines and custom details. With Sierra Pacific, I get the interior and exterior look I need with corner windows, expansive multi-slide doors and mullion and corner covers to match their extruded aluminum exterior surfaces. They enhance my modern work."

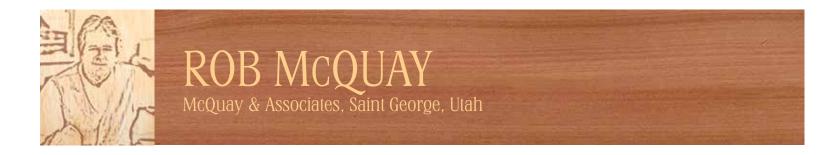


"Contemporary building design usually wants more of an industrial look than a traditional residential one. Sierra Pacific has figured out a way to create a contemporary, industrial aesthetic that still has the quality and energy efficiency we need for residential use."

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"With the Sierra Pacific Architectural Wall System, we are able to achieve a sleek, modern aluminum window profile on the exterior while solving the energy code issues that plague aluminum windows. The all-wood interior assembly creates a thermal break that's very energy efficient, AND it provides a modern interior finish that our clients love."



"We have worked through our local dealer for more than a dozen years on most of our high-end residential projects. Sierra Pacific's range of products addresses our needs for individual and mulled units, operable window walls and storefront systems, all from the same source. We recommend Sierra Pacific to clients and builders more than any other window or glazing manufacturer."



"Sierra Pacific windows and doors are well engineered and they have committed to environmental stewardship through the Sustainable Forestry Initiative. They also have something you don't get with product specifications – uncompromising customer support. At every stage of a project, they support the entire team with high-level service. They understand the needs of the designers, builders, and ultimately, our clients. They've earned my trust."



"I build contemporary custom homes that require windows with a clean and simple yet elegant aesthetic. The Sierra Pacific Aspen window delivers just that – perfect minimal sight lines with the bonus of having the most robust structural mounting flange I've seen."

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COVER: Architect: RERUCHA Studio | Builder/Contractor: Mint Build | Photographer: Lara Swimmer Photography | Location: Seattle, WA



WINDOWS THAT **NEVER COMPROMISE**

Architects: to reach our nationwide network of Architectural Consultants, call 530-527-9620. We'll put you in touch with the consultant closest to you.